

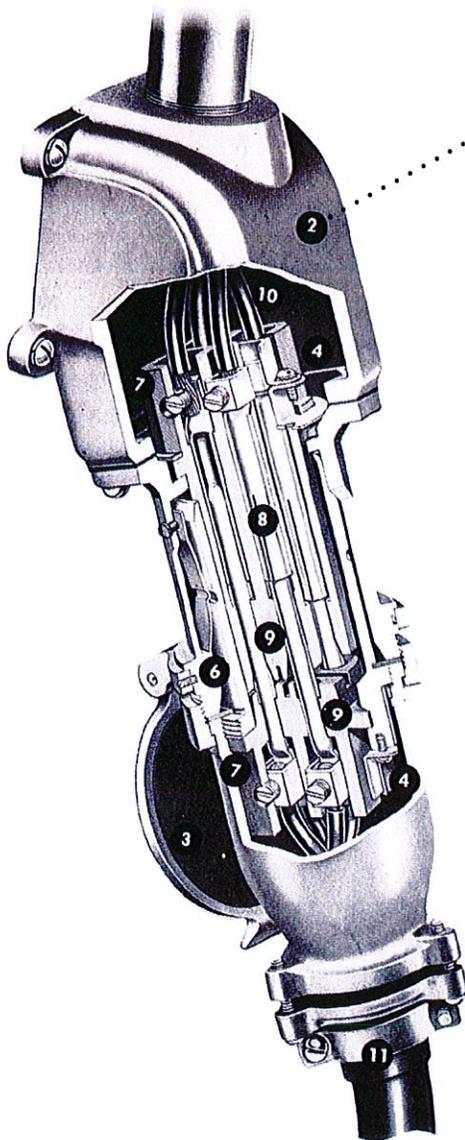
## J-Line™ Interconnection Systems

**J-Line™**  
4P4W Max.  
30 through 200A

Robust service in metal for many industrial applications, the J-Line™ offers a value alternative to MaxGuard® in 3P4W, 30–200 Amp applications with less severe needs. Unique among competitors, the J-Line™ uses a reversible contract carrier for maximum flexibility in many portable service applications.

## Design Features

Russellstoll® J-Line™ Load-Breaking Plugs, Connectors and Receptacles



1. Circuit-interrupting rated safety
2. Cast aluminum, corrosion-resistant copper-free alloy housings and enclosures provide lightweight and maximum corrosion resistance, along with electrostatic epoxy powder coat finish
3. Quick conversion between weathertight flap cover and watertight screw cap assemblies. Basic receptacle housing accommodates both covers and is the basic component of all complete units. All watertight configured plugs may be used interchangeably
4. Two grounding arrangements (Style No. 1 and Style No. 2)
5. Four complete J-Lines: 30, 60, 100 and 200 amps; 600VAC/250VDC (plus 150A/270A specials)
6. Flap cover can be rotated and locked in any convenient position
7. Pressure-type solderless wiring terminals
8. Silver-plated contacts
9. One-piece interior assemblies interchangeable from regular to reverse service in the field with a screwdriver
10. Wiring space ample for maximum requirements
11. Cable clamps adjustable for maximum range of cable size. Oil-resistant Neoprene strain-relief bushing compresses around cable tightly, prevents entry of dust and moisture
12. Polarization provides positive non-interchangeability for different electrical systems
13. Reversed contacts flexibility: male–female reversed installation within any housing

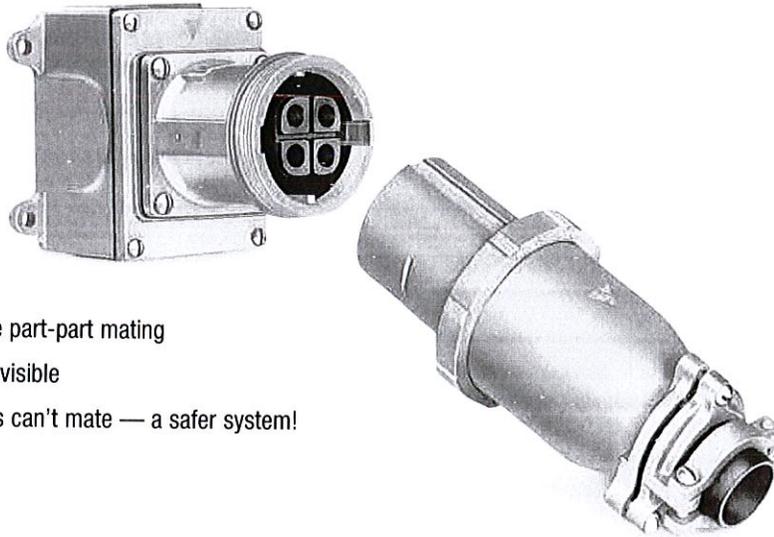
## J-Line™ Interconnection Systems

### Polarization

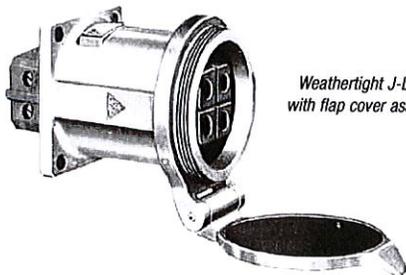
Devices offer standard and custom polarization for total operator safety so that plugs will fit only into receptacles or connectors having the same electrical/specification characteristics.

Visual means of aligning units for a specific, positive polarization are provided:

- Button inside of receptacle housing mates to groove on plug shroud
- Smaller primary guides also assist positive part-part mating
- External I.D. of 1 of 8 polarization indexes visible
- Different polarizations assigned to voltages can't mate — a safer system!



### Conversion to Weathertight and Watertight Types



*Weathertight J-Line™  
with flap cover assembly*



*Watertight J-Line™  
with screw cap*

Substitution of either the flap cover assembly or the screw cap assembly on the housing of the basic receptacle permits quick and easy conversion between the weathertight and watertight types. Only a small screwdriver is needed to change in the field.

The basic receptacle housing is constructed with a threaded end to accommodate a screw cap or the collar nut of a watertight plug. A special groove above the threads accommodates the flap cover assembly. The flap cover assembly may be rotated around this grooved shell and the set-screw locked in any convenient position.

The watertight plug, with its collar screwed firmly to the basic receptacle shell, forms a completely watertight connection on either type of receptacle assembly.

These conversion features also permit the use of flap cover or screw cap on connector housings.

## J-Line™ Interconnection Systems

30–200/270 Amp (30–200A Load Breaking), Maximum 600VAC/250VDC  
Load-Breaking Receptacles, Plugs, Connectors and Inlets

For all Weathertight and Watertight types.

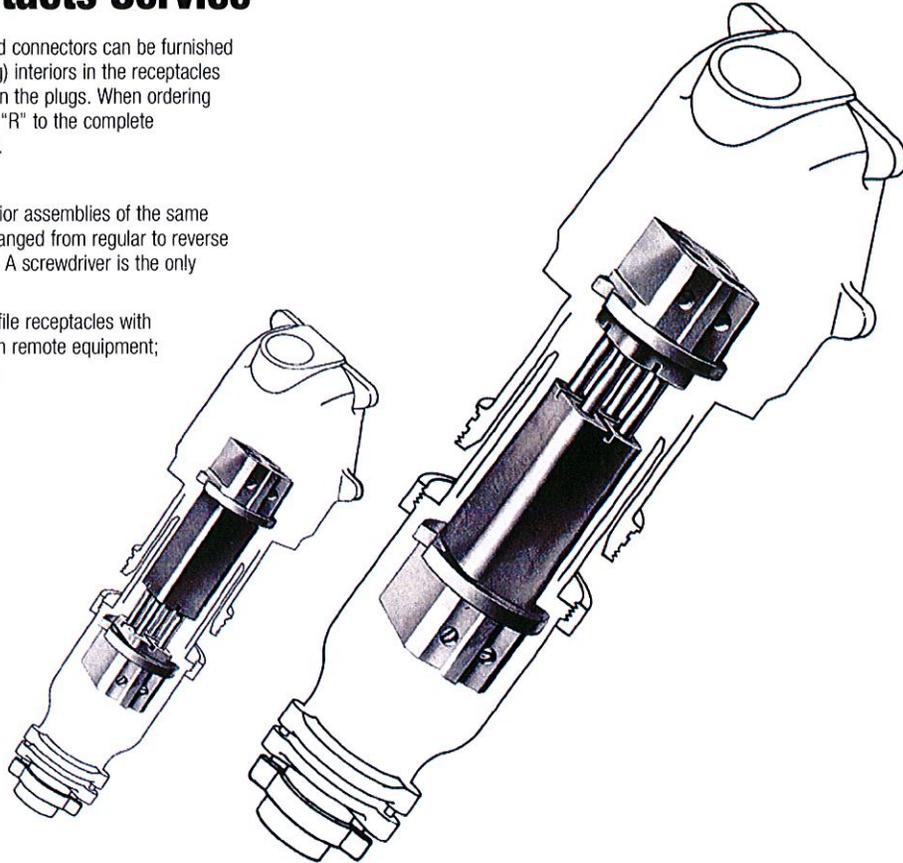
### Reversed Contacts Service

All J-Line™ plugs, receptacles and connectors can be furnished for Reverse Service — male (plug) interiors in the receptacles and female (receptacle) interiors in the plugs. When ordering reverse service, add a final suffix "R" to the complete catalog number. Price on request.

*Example: JRFA334HR*

J-Line™ receptacle and plug interior assemblies of the same amperage may be quickly interchanged from regular to reverse service (or vice versa) in the field. A screwdriver is the only tool required.

*Example:* Panel-mounted low-profile receptacles with male interiors act as male inlets in remote equipment; receive power from female plugs. (Cup cap also recommended.)



#### Regular Service

Interior assemblies placed in normal, standard positions — female interior assembly is positioned in the receptacle housing and the male interior assembly is positioned in the plug housing.

#### Reversed Service

Note the complete interior assemblies have now been interchanged so that the male (plug) interior assembly is positioned in the receptacle housing and the female (receptacle) interior assembly is positioned in the plug housing.

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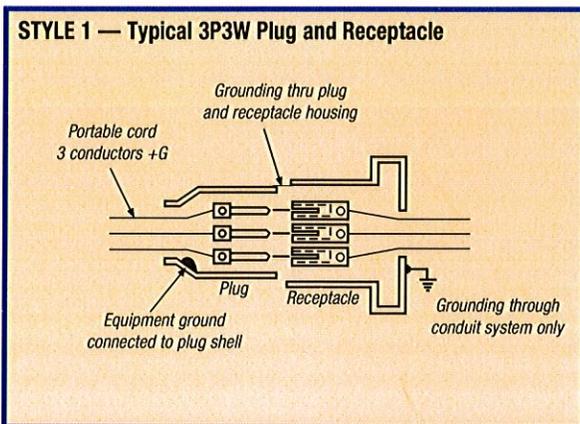
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## Grounding Data

Effective grounding of portable electrical equipment is necessary to protect operators from electric shock. The National Electrical Code® requires that in most cases, exposed non-current-carrying metal parts of portable equipment shall be grounded if operated at more than 150 volts to ground. Grounding must be used in other than residential occupancies when used in damp or wet locations, or by persons standing on the ground or on metal floors or working inside of metal tanks or boilers, except where supplied through an insulating transformer with ungrounded secondary of not over 50 volts.

**Plugs and receptacles provide for grounding of portable equipment in either of two ways:**



### Style 1

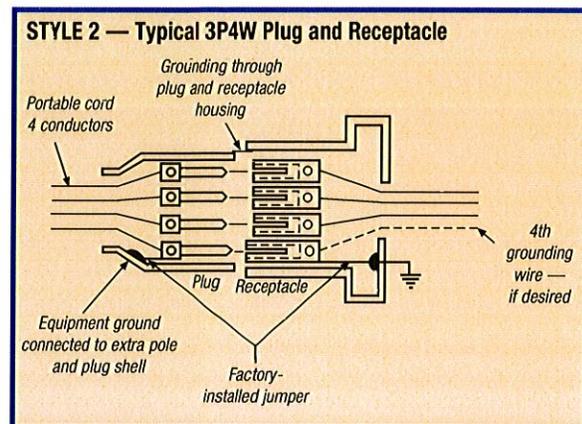
#### 4P4W (or 3P3W) through Metal Housings of Plug and Receptacle

In this system shown above, the equipment grounding conductor in the flexible cable is electrically connected directly to the plug or cable connector housing by a suitable terminal. The receptacle is grounded by being part of a grounded conduit system.

When inserted, the plug housing makes contact with the grounded receptacle or connector housing by means of the receptacle ground spring before the current-carrying contacts engage. On withdrawal, it remains in contact until after the current-carrying contacts disengage.

## Corrosive Locations

The National Electrical Code® requires that under conditions favorable to corrosion, the grounding conductor for enclosures and equipment be of copper or other corrosion-resistant material. In alternating current systems, this necessitates running another conductor back to the common grounding electrode. This may be run through the conduit containing the circuit conductors. At the receptacle, this grounding conductor should be connected to the extra (grounding) pole by the pressure connector provided for that purpose. Where such an extra grounding conductor is required, Style 2 receptacles should be used.



### Style 2

#### 3P4W (or 2P3W) through a Separate Grounding Pole in Plug and Receptacle

In this system shown above, the equipment grounding conductor in the flexible cable is electrically connected to the equipment grounding pole in the plug or cable connector interior. The grounding pole of the receptacle interior is electrically connected by a spring-strap jumper to the receptacle housing, which itself is grounded by being part of the ground spring of the receptacle or connector housing as described in Style 1.

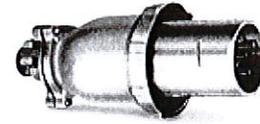
The grounding contact in a type 2 receptacle is longer than the current-carrying contacts so that the ground connection makes first and breaks last.

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# J-Line™ Interconnection Systems

**30–270 Amp (30, 60, 100 and 200 Amp Load-Breaking, 150 and 270 Amp Special Service), Maximum 600VAC/250VDC Receptacles, Plugs, Connectors and Inlets**

## Plugs



(All plugs come with watertight screw collar)

For any J-Line™ catalog numbers not shown here, check **page H-350** for "Series" information. For special polarizations (suffixes), contact Technical Services.

### Max. 600VAC/250VDC

CURRENT RATING	WEATHERTIGHT/WATERTIGHT	CONFIGURATION	
30 Amp	Weathertight (Spring Hinged Flap Cover)	2P3W	JPS323H <input type="checkbox"/> ▼
		3P3W*	JPS333F
		3P4W	JPS334H
		4P4W*	JPS344F
	Watertight (Screw Cover)	2P3W	JPS323H
		3P3W*	JPS333F
60 Amp	Weathertight (Spring Hinged Flap Cover)	3P4W	JPS334H
		4P4W*	JPS344F
		2P3W	JPS623H
		3P3W*	JPS633F
	Watertight (Screw Cover)	3P4W	JPS634H
		4P4W*	JPS644F
100 Amp (150 Amp)**	Weathertight (Spring Hinged Flap Cover)	2P3W	JPS1023H
		3P3W*	JPS1033F
		3P4W	JPS1034H
		4P4W*	JPS1044F
	Watertight (Screw Cover)	2P3W	JPS1023H
		3P3W*	JPS1033F
200 Amp (270 Amp)**	Weathertight (Spring Hinged Flap Cover)	3P4W	JPS1034H
		4P4W*	JPS1044F
		2P3W	JPS2023H
		3P3W*	JPS2033F
	Watertight (Screw Cover)	3P4W	JPS2034H
		4P4W*	JPS2044F

\* Housing Ground Only (Style 1 Grounding), see **page H-347**.

+ Shown with 20° angle adapter. Can be furnished with 45° angle at same price. When ordering, add suffix -45 to catalog number.

\*\* Special rated devices (not shown). Consult Customer Service for details.

**Note:** To order Reverse Service, add a final suffix "R" to catalog number.  
Example: JRFA334HR — a receptacle housing with male interior.

Polarization index (std. shown); consult Technical Services for more information.

◆ Flap Cover "F" noted. Screw Cover "S" also available.

▼ For Reversed Contacts, use "R" suffix to any catalog number.

### Std. Cable Bushing

CURRENT RATING	BUSHING I.D.	MAX. AWG SIZE
30	7/8"	#6 7-strand or #8 flexible
60	1 1/8"	#4 7-strand or flexible
100	1 1/2"	#10 19-strand or #1 flexible
200	2"	4/0 19-strand or flexible

(See **page H-354** for other bushings.)

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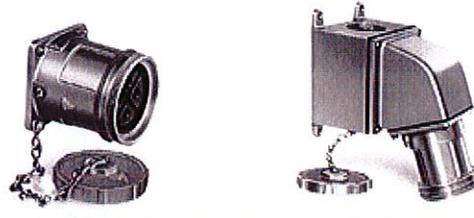
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# J-Line Interconnection Systems

## Connectors



## Receptacles



Power & High Voltage — Russellstoll® Pin & Sleeve Power Connectors

PANEL MOUNT		BASIC RECEPTACLE		STANDARD SERIES*			
◆ □ ▼	◆ □ ▼	◆ □ ▼	◆ □ ▼	◆ □ ▼	◆ □ ▼		
JCF323H _	JRFX323H _	JRF323H _	JRFA323H _	JCF333F	JRFX333F	JRF333F	JRFA333F
JCF334H	JRFX334H	JRF334H	JRFA334H	JCF344F	JRFX344F	JRF344F	JRFA344F
JCS323H	JRSX323H	JRS323H	JRSA323H	JCS333F	JRSX333F	JRS333F	JRSA333F
JCS334H	JRSX334H	JRS334H	JRSA334H	JCS344F	JRSX344F	JRS344F	JRSA344F
JCF623H	JRFX623H	JRF623H	JRFA623H	JCF633F	JRFX633F	JRF633F	JRFA633F
JCF634H	JRFX634H	JRF634H	JRFA634H	JCF644F	JRFX644F	JRF644F	JRFA644F
JCS623H	JRSX623H	JRS623H	JRSA623H	JCS633F	JRSX633F	JRS633F	JRSA633F
JCS634H	JRSX634H	JRS634H	JRSA634H	JCS644F	JRSX644F	JRS644F	JRSA644F
JCF1023H	JRFX1023H	JRF1023H	JRFA1023H	JCF1033F	JRFX1033F	JRF1033F	JRFA1033F
JCF1034H	JRFX1034H	JRF1034H	JRFA1034H	JCF1044F	JRFX1044F	JRF1044F	JRFA1044F
JCS1023H	JRSX1023H	JRS1023H	JRSA1023H	JCS1033F	JRSX1033F	JRS1033F	JRSA1033F
JCS1034H	JRSX1034H	JRS1034H	JRSA1034H	JCS1044F	JRSX1044F	JRS1044F	JRSA1044F
JCF2023H	JRFX2023H	JRF2023H	JRFA2023H	JCF2033F	JRFX2033F	JRF2033F	JRFA2033F
JCF2034H	JRFX2034H	JRF2034H	JRFA2034H	JCF2044F	JRFX2044F	JRF2044F	JRFA2044F
JCS2023H	JRSX2023H	JRS2023H	JRSA2023H	JCS2033F	JRSX2033F	JRS2033F	JRSA2033F
JCS2034H	JRSX2034H	JRS2034H	JRSA2034H	JCS2044F	JRSX2044F	JRS2044F	JRSA2044F

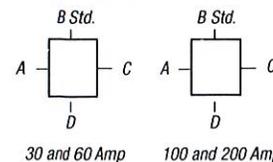
### Conduit Size (Using JPA\_ Series Conduit Adapters)

CURRENT RATING	STD. SIZE	MAX. SIZE
30	1"	1 1/4"
60	1 1/2"	1 3/4"
100	2"	2"
200	3"	3"

\* Smaller NPT openings available on request.

Cable Conduit Adapters, see page H-355.

### Conduit Entry Location: Standard Series



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# J-Line™ Interconnection Systems

30–200/270 Amp (30–200A Load Breaking), Maximum 600VAC/250VDC  
Load-Breaking Receptacles, Plugs, Connectors and Inlets

## Receptacle Mounting Options — J-Line™ Construction

### Progressive Assembly

MOUNTING STYLE	TO ORDER USE:	CURRENT RATING			
		30 AMP	60 AMP	100/150 AMP	200/270 AMP
Standard Series JRFA/JRSA <input type="checkbox"/> 	 Receptacle +  Vertical or Square Mount Box +  Angle Adapter	Basic Receptacle* + JB3-B100 1" Std. Conduit Size + JAA3 (20°) or JAA3-45 (45°)	Basic Receptacle* + JB6-B150 1½" Std. Conduit Size + JAA6-AB6 (20°) or JAA6-45 (45°)	Basic Receptacle* + JB10-B200 2" Std. Conduit Size + JAA10 (20°) or JAA10-45 (45°)	Basic Receptacle* + JB20 3" Std. Conduit Size + JAA20 (20°) or JAA20-45 (45°)
Series JRFR/JRSR <input type="checkbox"/> Straight 	 Receptacle +  Vertical Mount Box +  Straight Adapter	Basic Receptacle* + JB3-B100 1" Std. Conduit Size + JRA3	Basic Receptacle* + JB6-B150 1½" Std. Conduit Size + JRA6-AB6	Basic Receptacle* + JB10-B200 2" Std. Conduit Size + JRA10	Basic Receptacle* + JB20 2½" Std. Conduit Size + JRA20
Series JRFB/JRSB <input type="checkbox"/> 	 Receptacle +  30° Angle Adapter	Basic Receptacle* + JAAB3	Basic Receptacle* + JAAB6	Basic Receptacle* + JAAB10	Basic Receptacle* + JAAB20
Series JRFE/JRSE <input type="checkbox"/> 	 Receptacle +  Angle Enclosure	Basic Receptacle* + JE3 1" Std. Conduit Size	Basic Receptacle* + JE6 1½" Std. Conduit Size	Basic Receptacle* + JE10 2" Std. Conduit Size	N/A
Series JRFH/JRSH <input type="checkbox"/> Horizontal 	 Receptacle +  Horizontal Mount Box +  Angle Adapter	Basic Receptacle* + JB3-B100 1" Std. Conduit Size + JAA10 (20°)	N/A	N/A	N/A

\* Select appropriate receptacle by rating, configuration and voltage on page H-349.

Note: JRXX 3rd letter denotes Flap (F) or Screw (S) Cover.

EX: JRSA — Screw Cover

JRFA — Flap Cover

JRF — Flap Cover, Basic Receptacle

JRS — Screw Cover, Basic Receptacle

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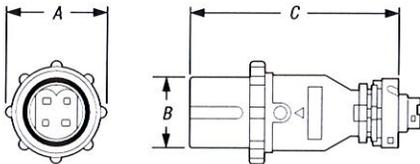
# J-Line Interconnection Systems

30–200/270 Amp (30–200A Load Breaking), Maximum 600VAC/250VDC  
Load-Breaking Receptacles, Plugs, Connectors and Inlets

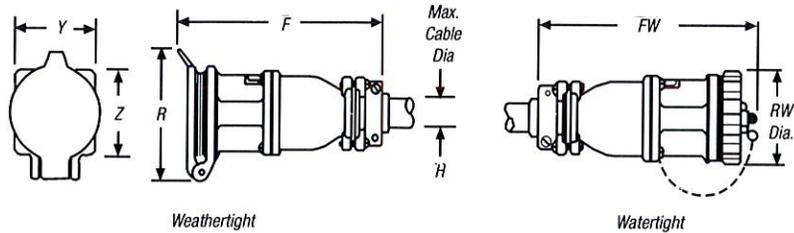
Power & High Voltage — Russellstoll® Pin & Sleeve Power Connectors

## Plugs and Connectors

Watertight Male — Plug



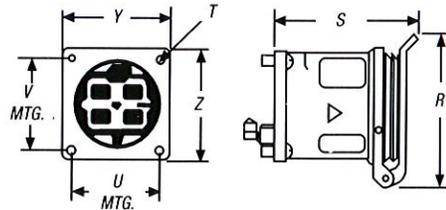
Female — Connector



### Dimensions for 2-, 3- or 4-Wire Weathertight and Watertight Units

AMP	A	B	C	WEATHERTIGHT		WATERTIGHT		Y	Z	H
				F	FW	R	RW			
30	3"	2 <sup>1</sup> / <sub>16</sub> "	7"	8 <sup>1</sup> / <sub>16</sub> "	8 <sup>3</sup> / <sub>16</sub> "	4 <sup>1</sup> / <sub>4</sub> "	3"	2 <sup>3</sup> / <sub>4</sub> "	2 <sup>3</sup> / <sub>4</sub> "	1
60	3 <sup>3</sup> / <sub>4</sub> "	2 <sup>3</sup> / <sub>16</sub> "	8 <sup>1</sup> / <sub>16</sub> "	10 <sup>3</sup> / <sub>16</sub> "	10 <sup>9</sup> / <sub>16</sub> "	5"	3 <sup>3</sup> / <sub>4</sub> "	3 <sup>1</sup> / <sub>2</sub> "	3 <sup>1</sup> / <sub>2</sub> "	3 <sup>3</sup> / <sub>16</sub> "
100/150	4 <sup>1</sup> / <sub>8</sub> "	2 <sup>3</sup> / <sub>16</sub> "	10 <sup>1</sup> / <sub>4</sub> "	10 <sup>1</sup> / <sub>2</sub> "	10 <sup>7</sup> / <sub>16</sub> "	5 <sup>1</sup> / <sub>4</sub> "	4 <sup>1</sup> / <sub>8</sub> "	4"	4"	1 <sup>1</sup> / <sub>8</sub> "
200/270	5 <sup>1</sup> / <sub>4</sub> "	3 <sup>3</sup> / <sub>16</sub> "	14 <sup>5</sup> / <sub>16</sub> "	14 <sup>7</sup> / <sub>16</sub> "	15 <sup>5</sup> / <sub>16</sub> "	7 <sup>1</sup> / <sub>8</sub> "	5 <sup>1</sup> / <sub>4</sub> "	5 <sup>5</sup> / <sub>16</sub> "	5 <sup>5</sup> / <sub>16</sub> "	2 <sup>1</sup> / <sub>2</sub> "

## Basic Receptacles



### Dimensions for 2-, 3- or 4-Wire Units

AMP	Z	Y	X	WEATHERTIGHT		WATERTIGHT		V	U	T
				S	SW	R	RW			
30	2 <sup>3</sup> / <sub>4</sub> "	2 <sup>3</sup> / <sub>4</sub> "	1	3 <sup>3</sup> / <sub>16</sub> "	3 <sup>3</sup> / <sub>4</sub> "	4 <sup>1</sup> / <sub>4</sub> "	3"	2 <sup>1</sup> / <sub>4</sub> "	2 <sup>1</sup> / <sub>4</sub> "	1 <sup>1</sup> / <sub>4</sub> "
60	3 <sup>1</sup> / <sub>2</sub> "	3 <sup>1</sup> / <sub>2</sub> "	1 <sup>1</sup> / <sub>4</sub> "	4 <sup>3</sup> / <sub>16</sub> "	4 <sup>3</sup> / <sub>4</sub> "	5"	3 <sup>3</sup> / <sub>4</sub> "	2 <sup>1</sup> / <sub>8</sub> "	2 <sup>1</sup> / <sub>8</sub> "	9 <sup>1</sup> / <sub>32</sub> "
100/150	4"	4"	1 <sup>1</sup> / <sub>4</sub> "	5"	5 <sup>1</sup> / <sub>4</sub> "	5 <sup>1</sup> / <sub>4</sub> "	4 <sup>1</sup> / <sub>8</sub> "	3 <sup>3</sup> / <sub>8</sub> "	3 <sup>3</sup> / <sub>8</sub> "	9 <sup>3</sup> / <sub>32</sub> "
200/270	5 <sup>5</sup> / <sub>8</sub> "	5 <sup>5</sup> / <sub>8</sub> "	1 <sup>1</sup> / <sub>2</sub> "	6 <sup>1</sup> / <sub>16</sub> "	6 <sup>1</sup> / <sub>8</sub> "	7 <sup>1</sup> / <sub>8</sub> "	5 <sup>1</sup> / <sub>4</sub> "	4 <sup>7</sup> / <sub>8</sub> "	4 <sup>7</sup> / <sub>8</sub> "	1 <sup>1</sup> / <sub>32</sub> "

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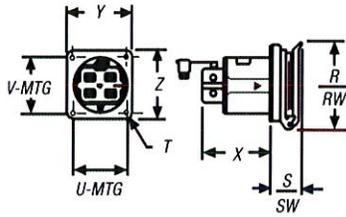
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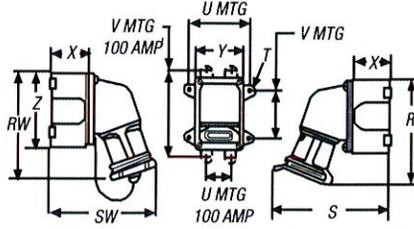
H-351

# J-Line Interconnection Systems

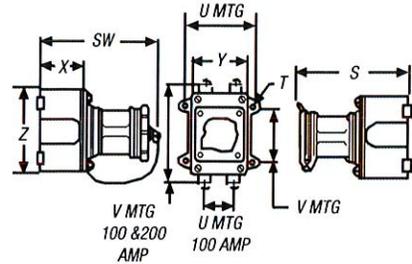
## Panel Mount Series



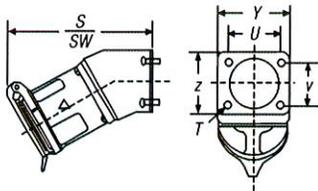
## Standard Series JRFA/JRSA



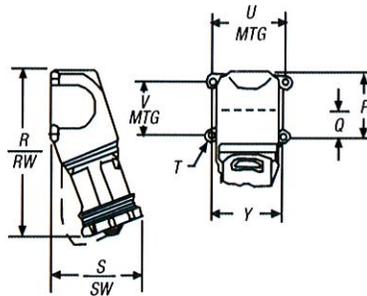
## Series JRFR/JRSR



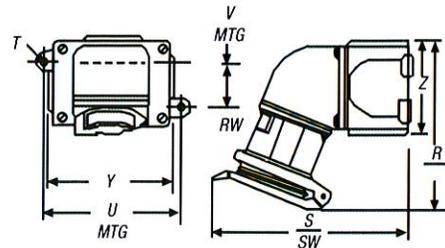
## Series JRFB/JRSB



## Series JRFE/JRSE



## Series JRFH/HRSH



AMP	SERIES	WEATHERTIGHT												PANEL OPENING
		Z	Y	X	S	SW	R*	RW†	Q	P	V	U	T	
30	Panel Mount	3½"	3½"	2¾"	1½"	2"	4¼"	3"	—	—	2⅞"	2⅞"	¼"	2¾"
	Standard (20°)	4½"	3"	2⅞"	7"	6½"	6¾"	6¾"	—	—	2⅞"	3⅞"	¼"	—
	JRFR/JRSR	4½"	3"	2⅞"	6⅞"	6½"	—	—	—	—	2⅞"	3⅞"	¼"	—
	JRFB/JRSB	3⅞"	3⅞"	—	5¼"	5¾"	—	—	—	—	2¼"	2¼"	¼"	2¼"
	JRFE/JRSE	—	3½"	—	5¼"	4⅞"	7⅞"	7⅞"	1¼"	2⅞"	—	4	¼"	—
	JRFH/HRSH	3⅞"	4½"	2⅞"	7"	6½"	6⅞"	6⅞"	—	—	2⅞"	3⅞"	¼"	—
60	Panel Mount	4"	4"	3⅞"	1¾"	2"	5"	3¾"	—	—	3⅞"	3⅞"	⅝"	3¼"
	Standard (20°)	5⅞"	4"	3"	9¼"	8⅞"	8⅞"	9"	—	—	3⅞"	4⅞"	1½"	—
	JRFR/JRSR	5⅞"	4"	3"	8⅞"	8½"	—	—	—	—	3⅞"	4⅞"	1½"	—
	JRFB/JRSB	3⅞"	3⅞"	—	7¾"	7¾"	—	—	—	—	2⅞"	2⅞"	⅝"	2½"
	JRFE/JRSE	—	4¼"	—	6⅞"	5¼"	9¼"	9½"	1⅞"	3⅞"	3⅞"	4½"	⅝"	—
100/150	Panel Mount	4¼"	4¼"	4⅞"	1¾"	2"	5¼"	4⅞"	—	—	3⅞"	3⅞"	⅝"	3½"
	Standard (20°)	5½"	5½"	3½"	10½"	9⅞"	9⅞"	9¾"	—	—	6¼"	4¼"	1½"	—
	JRFR/JRSR	5½"	5½"	3½"	11¼"	11⅞"	—	—	—	—	6¼"	4¼"	1½"	—
	JRFB/JRSB	3⅞"	3⅞"	—	8¼"	8¼"	—	—	—	—	2⅞"	2⅞"	⅝"	—
200/270	Panel Mount	6"	6"	5⅞"	2"	2½"	7⅞"	5¾"	—	—	5¼"	5¼"	1½"	5⅞"
	Standard (20°)	8⅞"	8⅞"	6⅞"	15⅞"	15⅞"	12⅞"	12⅞"	—	—	9⅞"	7⅞"	⅝"	—
	JRFR/JRSR	8⅞"	8⅞"	6⅞"	15"	15½"	—	—	—	—	9⅞"	7⅞"	⅝"	—
	JRFB/JRSB	4"	4"	—	12¼"	12¼"	—	—	—	—	2¾"	2¾"	1½"	—

Note: U = horizontal mounting hole centers; V = vertical mounting hole centers.

\* = Flap Cap.

† = Screen Cap.

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